

Operator's Guide SINGER*

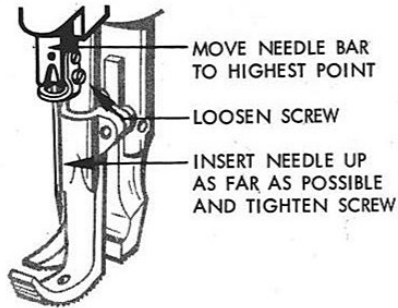
211 G 165, 211 G 166, 211 G 265, 211 G 266, 211 G 465, 466, 765, 766, 211 G 665-01,
211 G 665-02, 211 G 666-01
AND 211 G 666-02 MACHINES

NEEDLES

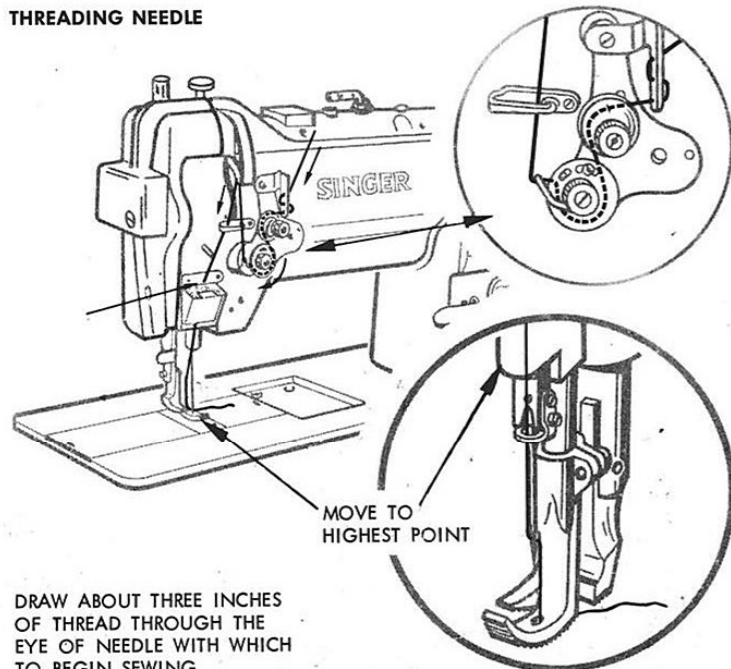
USE SINGER NEEDLES

CATALOG 3355 (135x17)

IN SIZES DETERMINED BY SIZE OF
THREAD AND TYPE OF MATERIAL
BEING SEWN

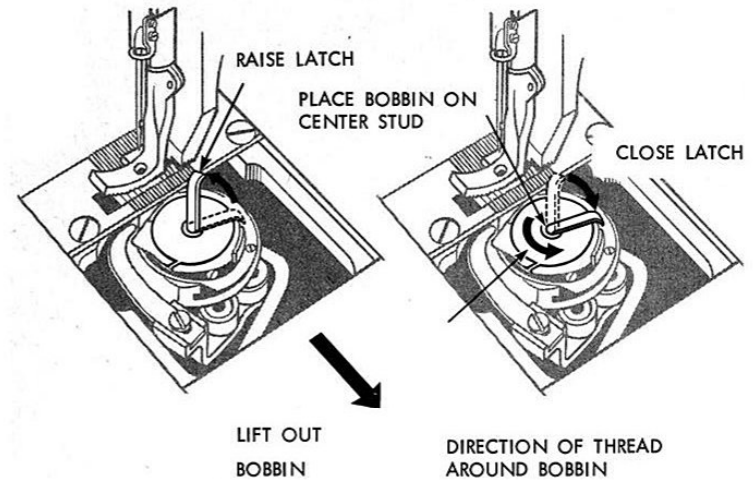


THREADING NEEDLE



DRAW ABOUT THREE INCHES
OF THREAD THROUGH THE
EYE OF NEEDLE WITH WHICH
TO BEGIN SEWING

BOBBIN REMOVAL AND REPLACEMENT 211 G 165, 211 G 166, 211 G 265 AND 211 G 266 MACHINES

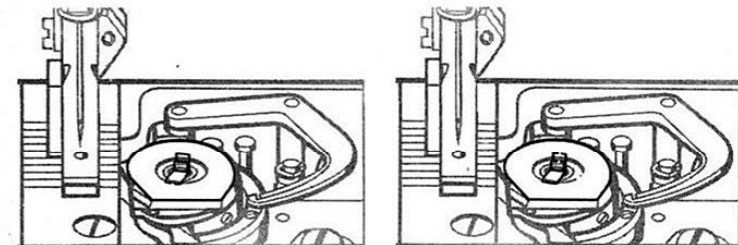


BOBBIN CASE CAP REMOVAL AND REPLACEMENT 211 G 665-01, 211 G 665-02, 211 G 666-01 AND 211 G 666-02 MACHINES

1. RAISE LATCH

1. PLACE BOBBIN CASE
BASE ON STUD

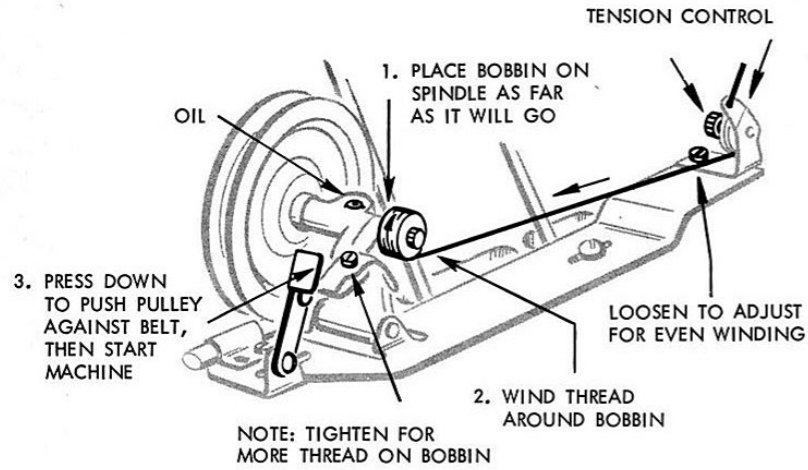
2. RELEASE LATCH



2. LIFT OUT BOBBIN
CASE CAP

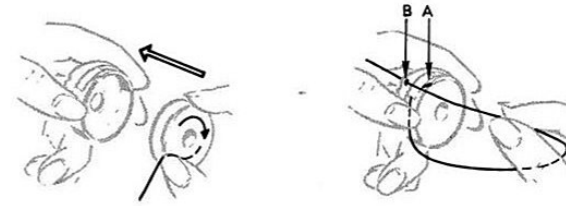
DIRECTION OF THREAD
AROUND BOBBIN

WINDING THE BOBBIN

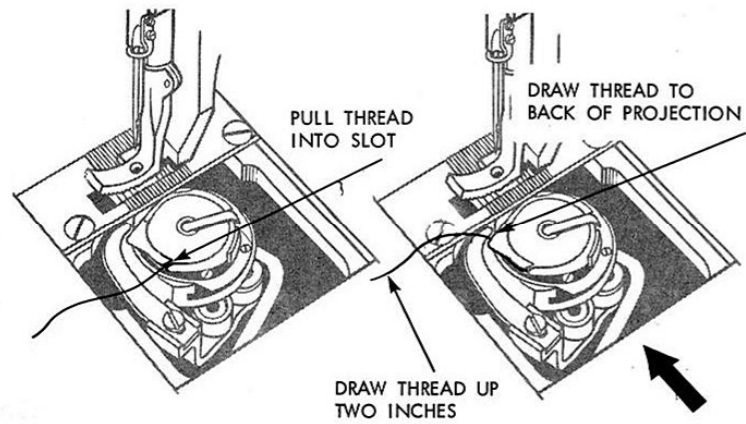


BOBBIN CASE CAP THREADING 211 G 665-01, 211 G 665-02, 211 G 666-01 AND 211 G 666-02 MACHINES

THE THREAD IS GUIDED THROUGH SLOT "A" UNDER THE BOBBIN CASE CAP TENSION SPRING INTO HOLE "B"

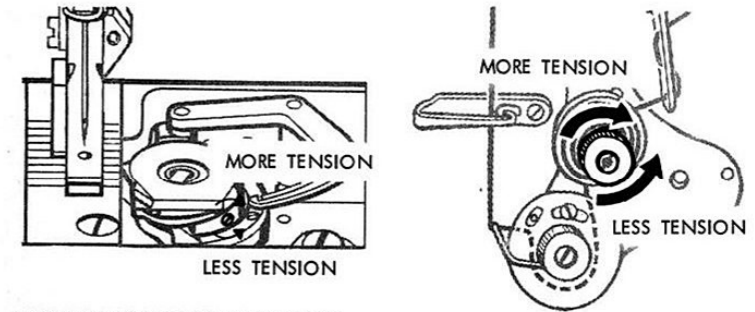


THREADING BOBBIN CASE 211 G 165, 211 G 166, 211 G 265 AND 211 G 266 MACHINES



THREAD TENSION

TURN MACHINE PULLEY UNTIL TENSION SCREW IS ACCESSIBLE

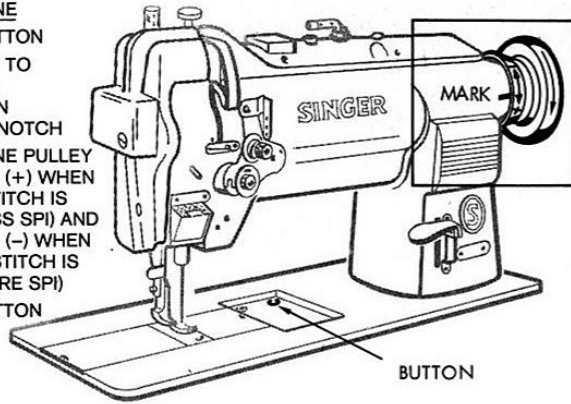


TENSION ON THREAD SHOULD BE AS LIGHT AS POSSIBLE WHILE STILL SUFFICIENT TO SET STITCH IN MATERIAL

REGULATE NEEDLE THREAD TENSION ONLY WHEN PRESSER FOOT IS DOWN

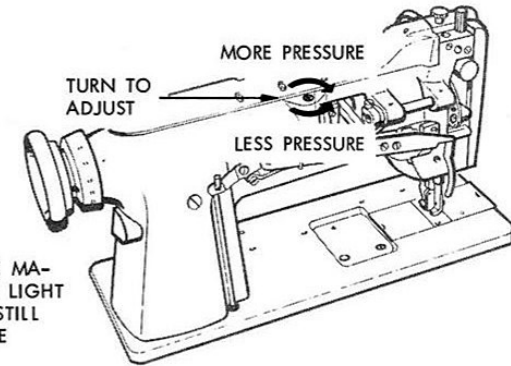
STITCH LENGTH REGULATION

1. STOP MACHINE
2. DEPRESS BUTTON
3. TURN PULLEY TO YOU SLOWLY UNTIL BUTTON DROPS INTO NOTCH
4. TURN MACHINE PULLEY IN DIRECTION (+) WHEN A LONGER STITCH IS DESIRED (LESS SPI) AND IN DIRECTION (-) WHEN A SHORTER STITCH IS DESIRED (MORE SPI)
5. RELEASE BUTTON



CAUTION:
NEVER DEPRESS THE BUTTON WHILE THE MACHINE IS RUNNING. MAKE CERTAIN THAT THE BUTTON IS DISENGAGED BEFORE STARTING MACHINE

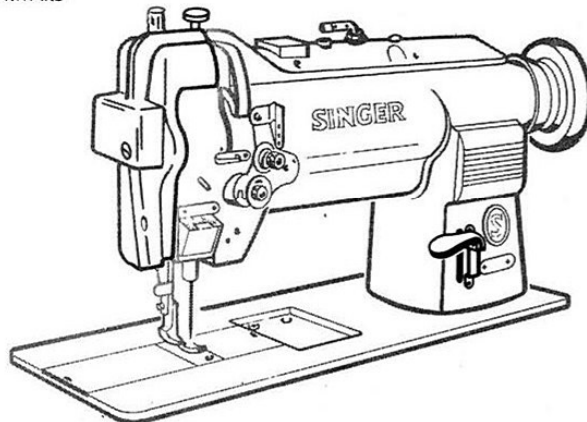
PRESSER FOOT PRESSURE



THE PRESSURE ON THE MATERIAL SHOULD BE AS LIGHT AS POSSIBLE, WHILE STILL SUFFICIENT TO INSURE CORRECT FEEDING

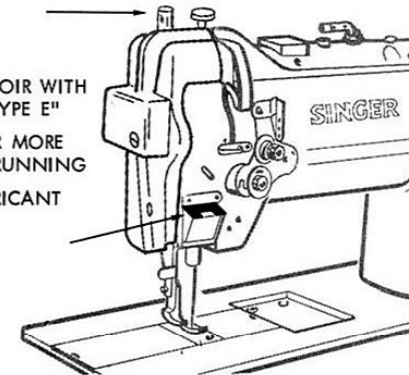
CHANGING TO REVERSE FEED

PUSH LEVER DOWN FOR REVERSE FEED AND RELEASE FOR FORWARD FEED



THREAD LUBRICATION

FILL THREAD LUBRICATOR RESERVOIR WITH "SINGER" THREAD LUBRICANT "TYPE E"
TURN COUNTER-CLOCKWISE FOR MORE LUBRICANT WHEN MACHINE IS RUNNING
TURN CLOCKWISE TO STOP LUBRICANT FLOW WHEN MACHINE IS IDLE



LUBRICATION

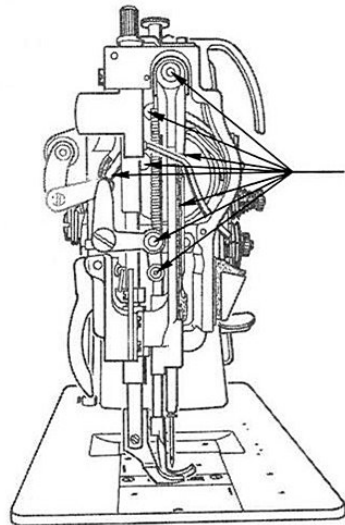
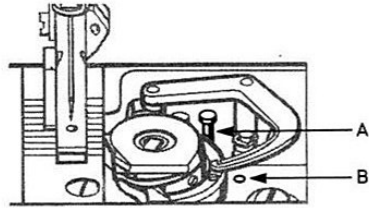
USE SINGER * OIL "TYPE A" OR "TYPE C"

IT IS RECOMMENDED TO RUN THE MACHINE 500 RPM SLOWER THAN MAXIMUM SPEED FOR THE FIRST 100 HOURS

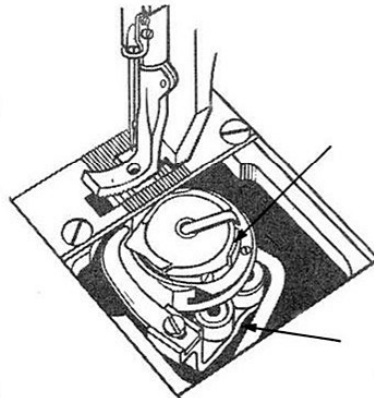
REMOVE THE OIL GAUGE "A" AND FILL THE OIL RESERVOIR TO THE FULL MARK ON THE GAUGE (ABOUT 1-1/2 FLUID OZ.)

APPLY OIL AT LEAST TWICE DAILY TO THE OIL HOLE "B"

WHEN THE MACHINE IS IN CONTINUOUS USE, THE OIL LEVEL OF THE RESERVOIR MUST BE CHECKED TWICE DAILY

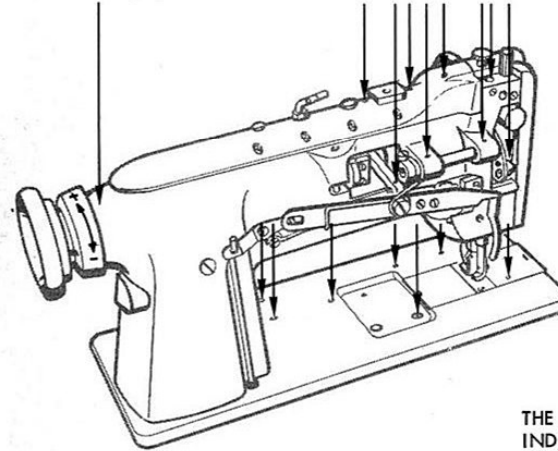
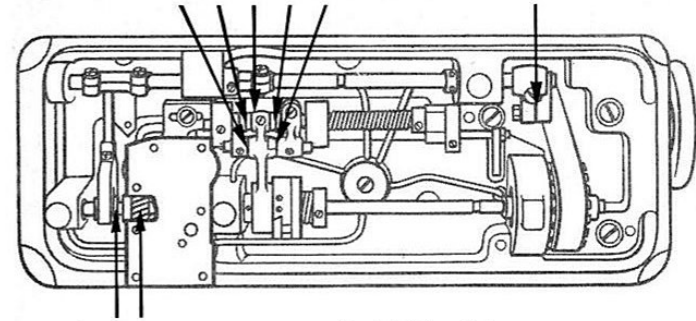


THESE LUBRICATION POINTS MUST BE OILED IN ADDITION TO ALL THE OTHER POINTS BEFORE THE MACHINE IS PLACED IN OPERATION FOR THE FIRST TIME



ARROWS DESIGNATE OILING SPOTS

LUBRICATION (CONT'D)



THE OIL POINTS ARE INDICATED BY ARROWS

CLEANING

CLEAN OUT ANY LINT OR OTHER WASTE AROUND THE HOOK, BETWEEN THE FEED ROWS ON THE UNDERSIDE OF THE THROAT PLATE AND IN THE HOOK AREA OF THE OIL PAN



THE SINGER COMPANY

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